Fig. 1

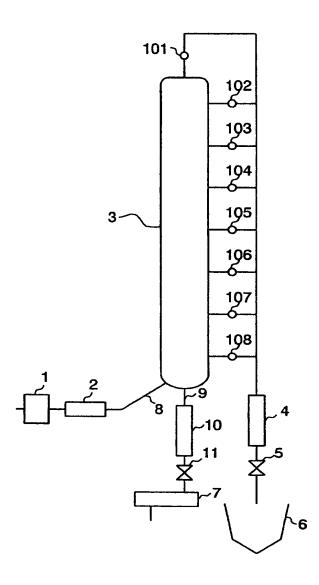


Fig. 2

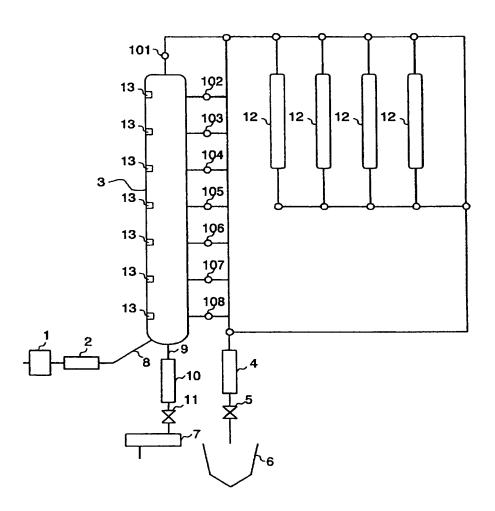


Fig. 3

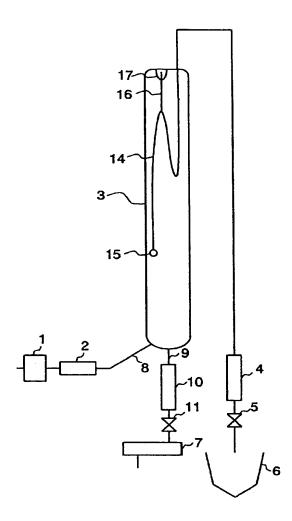


Fig. 4

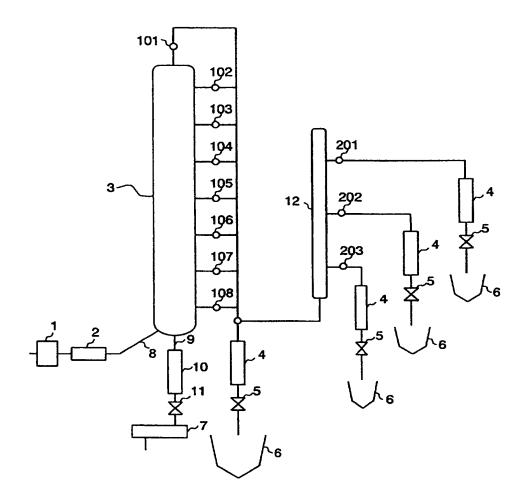
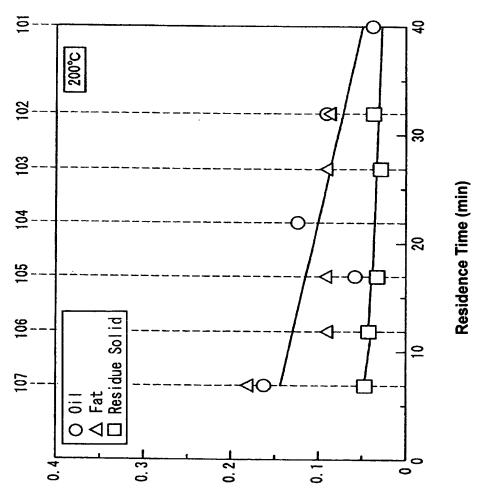


Fig. 5



Yield Rates of Various Phases (kg/kg - dry feed)

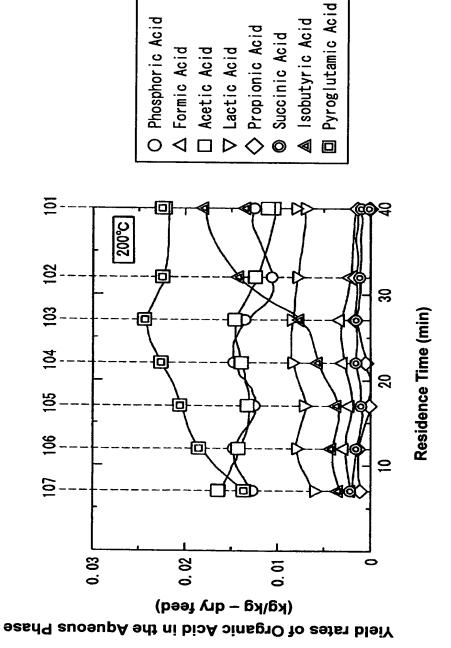


Fig. 7

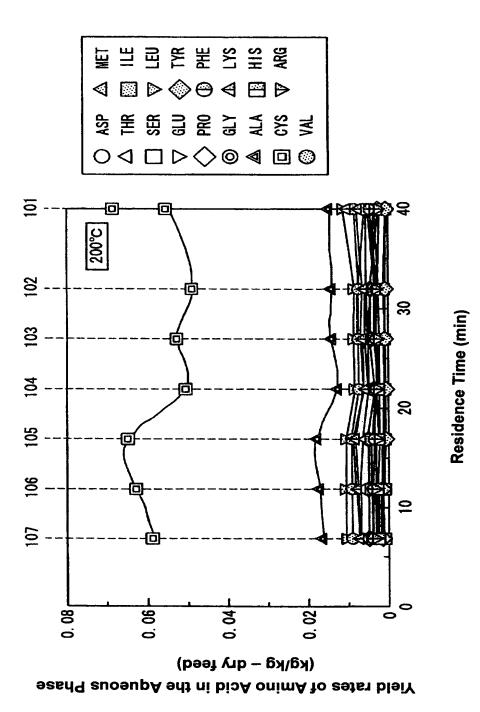
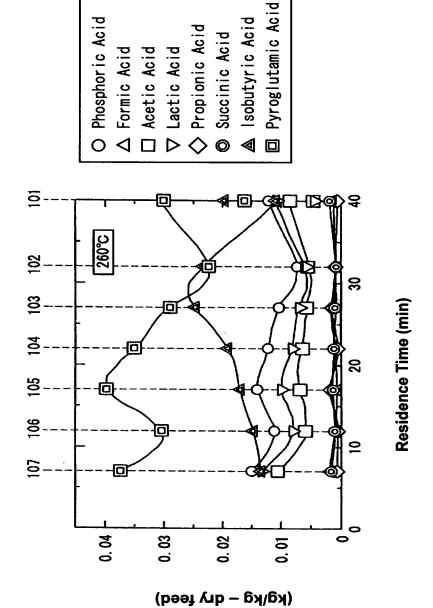
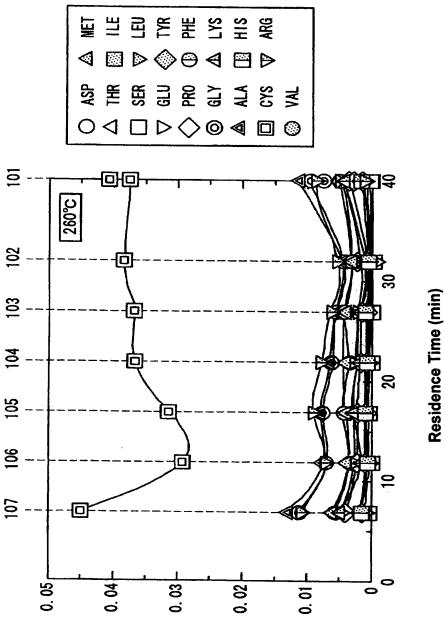


Fig. 8



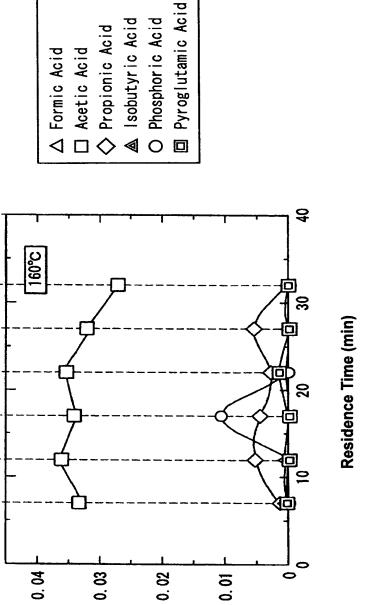
Yield rates of Organic Acid in the Aqueous Phase

Fig. 9



Yield rates of Amino Acid in the Aqueous Phase (kg/kg – dry feed)

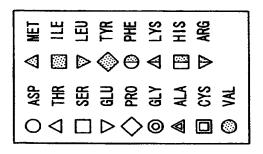
Fig. 10

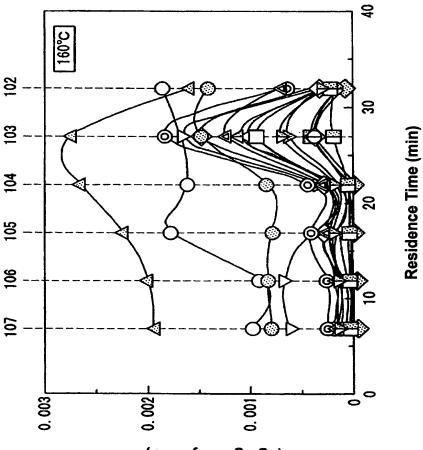


 $(k_0/k_0 - dry feed)$ 

Yield rates of Organic Acid in the Aqueous Phase

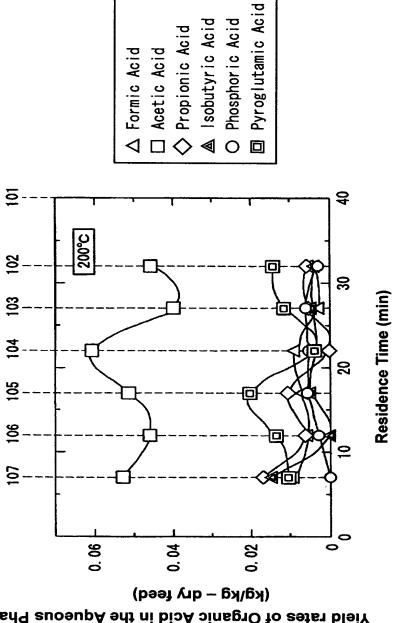
Fig. 11





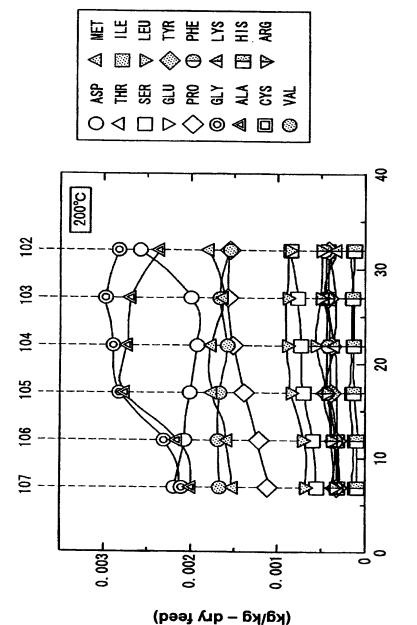
Yield rates of Amino Acid in the Aqueous Phase (kg/kg – dry feed)

Fig. 12



Yield rates of Organic Acid in the Aqueous Phase

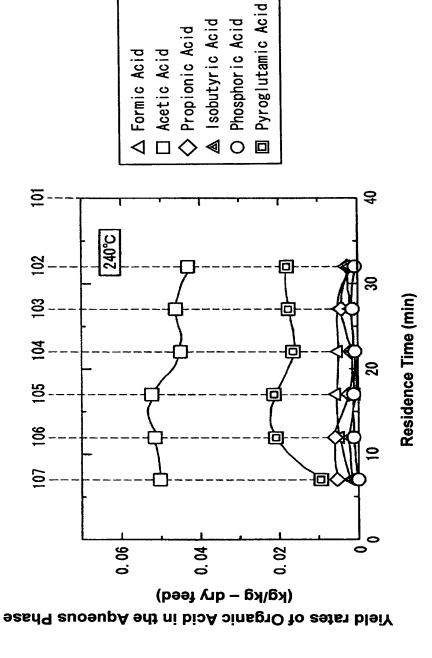
Residence Time (min)



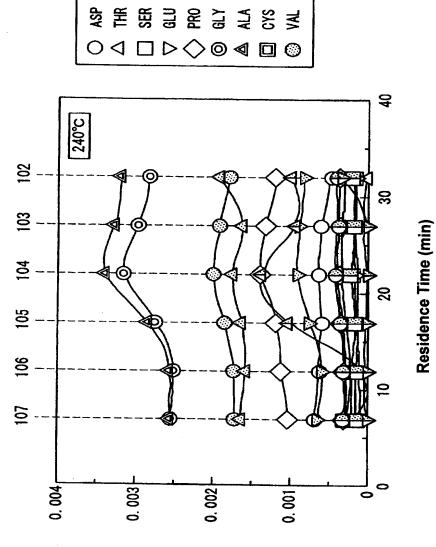
Yield rates of Amino Acid in the Aqueous Phase

Fig. 13

Fig. 14



Yield rates of Amino Acid in the Aqueous Phase (kg/kg – dry feed)



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Fig. 15